WOOD CHIP BOILER 6 - 330 KW





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Our vision is harmony between satisfied customers and the environment

In order to lower emission values in oil or gas reliant countries, Hargassner is endeavouring to make high-performance biomass heating technology available to everyone. The company currently exports to more than 31 countries. The most important markets are Germany, France, Switzerland, Spain, Italy, Belgium, the Netherlands and the UK. However, Scandinavia, Ukraine, Czech Republic, Bulgaria, Greece, Slovenia, Hungary, Japan, New Zealand and North America are growing markets, which are trying to reduce their CO₂ emissions as well. At this time, export represents 70% of our annual turnover. Numerous awards confirm that our philosophy is more than just lip-service.



Markus, Elisabeth & Anton and Anton Hargassner

- More than 36 years of experience
- We export to 31 countries worldwide
- Company premises: more than 3,6 hectares
- More than 110,000 satisfied customers
- International successful















Dynamic, team spirit, closeness to nature, family and success are image elements that characterise Hargassner. And they are precisely the values people associate with the members of Austria's ski jumping team. Hargassner became an official partner of the ÖSV ski jumping team in September 2018.



CONTENT

- 4 5 General
- 6 7 Heating with Wood Chips
- 8 11 Overview Eco-HK
 - **12** Eco-HK 20 60 kW
 - **13** Eco-HK 70 120 kW
 - 14 Eco-HK 130 220 kW
 - 15 Eco-HK 250 330 kW
- 16 17 Lambda Touchtronic
- **18 19** Control Accessoires
- 20 21 Eco-Agitation
- **22 23** Transportation
- **24 25** Storage room arrangements
- **26 27** Refuelling systems
- **28 29** Heating modules
- 30 31 Accessories
- 32 35 Technical data





Recommended by our customers:





Family Pflug (Eco-HK 20):

"We have decided for a Hargassner Boiler, because we wanted to have the most efficient and also cost-saving heating system. Hargassner supplied an Eco-HK20 including Accumulator with 1.500 Liter. The picture shows the boiler room."

Farmer Petutschnig (Eco-HK 50):

With the boiler, the whole farm is being heated as well as a neighbour-building through a distance line. An Accumulator with 1.500 Liter is being used. Filling of the storage is done directly with a chipper. So the customer can concentrate on his farm - while the boiler is working autonomously.







Family Mooslechner (Eco-HK 90):

Family Mooslechner has decided to install a fully automatic Eco-HK 90 kW. The have decided earlier already, to heat eco-friendly - but now they switched to a wood-chip boiler to have more time for their guests. They are able to purchase their fule (approx. 150m³) locally in the region.



Agritechnical supply Wölfleder (Eco-HK 100):

"For us, it was important to a have cheap heating solution. With the Eco-HK 100, we supply the whole company area including offices, Storage and Sales Area with heat. Hargassner is a guarantee for a smooth operation! We purchase also the fuel in our region - to ensure a local value-chain!"

YOUR ADVANTAGES



What is the benefit of heating with Wood Chips?

For the production of Wood Chips, residual wood from domestic forests and wood from the sawmill industry is used. This wood waste material should ideally be stored for one year in breezy and sunny conditions. In autumn, the wood can be chipped and stored.

Farmers and forest owners use Wood Chips for their own heat production, or supply wood to local companies or public buildings.

Advantages for industrial companies and public facilities:

- Cost-efficient fuel with maximum comfort
- Increased energy security
- Independent from oil or gas
- Delivery through regional partners
- Value creation within the local economy
- Effective and energy-efficient heating system

Therefore Wood Chips are the most inexpensive fuel for heating systems compared to fossil fuels like electricity or heat pumps.

Advantages for farmers and forest owners:

- Use of residual wood
- Additional income through selling Wood Chips
- Minimal workload through automatic chip production
- Maximum workload reduction through a fully automatic heating system
- Effective and energy-efficient heating system

Wood Chip Characteristics

(ÖNORM 7133 / EN ISO 17225-4)

Heating value: 4 kWh/kg bei 25% W Weight: 200-250 kg/m³ Height: G30-G50 / P16 S-P31 S (Klasse A1-A2) Water content: W20-W35 / M 20 (Kla



Wood Chips

Water content: W20-W35 / M 20 (Klasse A1-A2) Primary energy efforts: < 2,0%



Other types of fuel:

Wood Pellets

Pellets are made through compression of wood shavings in their natural state. Tons of wood waste is produced every day in regular wood-processing industries all over Europe.

Obvious advantages for pellets:

- Easy refuelling through blown pellet delivery
- Small storage volume

Miscanthus

For sustainable energy supply in the future, research is being undertaken into the combustion of new agricultural crops, such as miscanthus.

When using Miscanthus as a fuel for biomass boilers emission-values are changing (compared to regular woodchips). There are different regulations for heating Miscanthus in each country!

Advantages of Miscanthus:

- Enormous agricultural yields
- Little cultivation

Miscanthus Characteristics

Heating value: ca. 4,5 kW/kg Loose Weight: ca. 110kg Briquettes Weight: ca. 560kg Water content: ca. 14% Harvest/ha: ca. 100–150 m³ SRM



Pellet Characteristics (ÖNORM M 7135 / EN ISO 17225-2)

Heating value: 5 kWh/kg Weight: 650 kg/m³ Ø / Lenght: 6 mm / ca. 5 - 40 mm Water content: w < 10% Primary energy efforts: 2-2,7%



The advantages that make the **International Provide**

Hargassner - Latest state of the art for wood-chip-technology

Hargassner has long-term experience in biomass heating. This experience leads to the most advanced wood-chip heating technology.

Energy-saving **ECO**-Operation

Speed controlled EC-exhaust fan with negative pressure monitoring

Hargassner use energy-efficient EC-Exhaust fans for the Eco-HK. The main advantage of this Green-Tech EC-technology is the significantly higher efficiency rate of up to 90%. This saves electrical energy. The negative pressure box consistently monitors perfect pressure conditions in the combustion chamber. Based on these data parameters, the Touchtronic controls the speed of the exhaust fan and holds the negative pressure at an optimum value. This concept guarantees a perfect combustion with lowest emissions and highest efficiency.

HARGASSNER 🗇

Energy-saving Eco-RA

Due to the very low driving power and the highly efficient and robust spur gear, the agitator is very energy-efficient and reduces customers' bills. Savings of up to 67% may be reached compared to conventional agitator systems. Because of the impressive gear box efficiency of over 90%, the traditional worm gear drive has quickly been replaced.

Energy-saving Ignition

Due to the new design of the ignition element, the electrical power consumption has been reduced to just 300W, (a reduction of up to 1000 W) and at the same time the efficiency of the ignition process has been increased.



 Electrical energy savings of more than 88%
 Intelligent ignition monitoring
 100 % Noise reduced

Unique double rotary grate



Comfortable operation with different fuels

The grate consists of two consecutive and stepped grates which can move independently. As a result, Wood Chips and pellets, as well as other agricultural fuels, can be burned efficiently.



During combustion the grates are moved accurately to ensure a homogeneous firebed



If regular Wood Chips are used, only the rear de-ash grate opens. The ash falls down and the embers remain.



If the boiler is completely cold a full cleaning process is exe- For miscanthus etc, the "Breaker Function" of the grate cuted prior to start. Both grates open, the cold ash and all forces clinker down into the ash auger. foreign objects like stones, nails, etc, fall down.





COMBUSTION TECHNOLOGY

The COHK – ECO friendly heating technology



Firebed monitoring & Lambda sensor



Through an exact and **contact-free firebed-height monitoring system** with sensors, the most effective combustion conditions (dependent on fuel quality) is detected. Your heating system is always working with the required heat output at optimum combustion values.

It doesn't matter which fuel type is stored - Wood Chips soft, hard, dry or damp - the control unit uses the lambda sensor to detect the relevant calorific value and regulates the optimum fuel air mixture. This is how convenient controls work today - constant manual adjustment of the system to the fuel is a thing of the past.



Fully refractory-lined high performance combustion chamber with integrated back end protection

The refractory combustion chamber guarantees high combustion temperatures through optimum heat storage (also at part-load), which minimises the ignition procedure and reduces emissions.

To reduce **ash-clinkering** of very dry fuel ECO-HK each has installed a flue-gas recirculation. Ash can be disposed easily and completely automatically.



PARTICLE SEPARATOR 70-220 eCLEANER

The optionally available particle separator **eCleaner** can be ordered with the boiler and it can also be retrofitted at any time. With this particle separator, fine dust emissions are considerably reduced depending on the type of fuel.

In the **eCleaner** particles are being charged electrostatic, which are then deposited on the walls and fall down through the automatic cleaning device. A ash auger transports them into the common ash box.

Your Advantages:



- Small space requirement
- Reduces fine dust to a minimum
- Automatic cleaning and transport into the ashbox
- Optional can be retrofitted anytime



Perfect cleaning - increased efficiency!

A new developed cleaning concept is cleaning **ALL Heat-Exchanger pipes** regularly. NEW - also the first pipe! The sharp edges of the turbulators help to get rid of fly-ash directly through the ash-auger.

Our new developed de-ashing system is cleaning the boiler regularly. Only **ONE** ash-auger (patent pending) transports fly-ash as well as normal ash from combustion into the **fully-integrated ashbox**. The ash is being shrinked and compressed on the way to the ashbox. Maximum cleaning comfort and highest efficiency are the result!



Integrated Touch Control

The all new Lambda Touchtronic leaves nothing to be desired. The control system is characterised through its exceptional design and simple handling. Navigation is very sophisticated. You are able to recognise visually immediately the current status of the boiler, the accumulator and the HWS as well as all heating circuits. New optimised accumulator control with 3 sensors. New remote controls with LCD or Touch displays make it even easier to use.

Advantages:

- Intuitive Touch Control
- Efficient Combustion Control
- Automatical Adaption on Weather-Changings
- Many Remote Control Possibilities (also via APP)
- Connection to Various SmartHome Solutions possible.

SMALL SCALE HEATING OUTPUT

ЕС нк 20-60 kW

Hargassner – latest Wood Chip heating technology for small-scale applications. Especially designed for agriculture and residential complexes.

- Cost-effective due to eco-mode
- New grate system: double rotary grate
- Firebed level control with Lambda sensor and automatic fuel quality detection
- New Eco-extraction, energy saving through 0.18 kW-Motor
- Latest combustion technology Eco-Control for minimal dust emissions
- Bicameral rotary valve in Z-form for 100% burn back-protection
- Patented ash extraction system for fly- & grate ash
- Reciculation included as standard







- 01 New grate system "Double-rotary grate"
- 02 Firebed levelling
- **03** Heat exchanger cleaning (also in the first pass)
- 04 Optional: Ash suction system for longer maintenance intervals
- 05 New ignition: 300 W, without fan
- 06 Innovative integrated Touch-control
- 07 Bicameral rotary valve in Z-design
- 08 Exhaust fan (EC-motor) with negative pressure monitoring
- 09 Recirculation included as standard
- 10 Optional: Integrated back end protection
- **11** Eco-RA Energy-efficient agitator system
- 12 Patented ash extraction for fly and grate ash
- 13 No thermal discharge safety device necessary
- 14 Negative pressure monitoring
- **15** Water-cooled combustion chamber
- 16 Flame concentration jets out of high-end steel cast
- 17 Lambda sensor
- 18 Emergency operation with wood logs possible

MEDIUM SCALE HEATING OUTPUT



Hargassner – latest Wood Chip heating technology for medium-scale applications. Especially designed for hotels / gastronomie and public buildings.

- Cost-effective due to eco-mode
- New grate system: double rotary grate
- New Eco-extraction, energy saving through 0.18 kW-Motor
- Latest combustion technology Eco-Control for minimal dust emissions
- Firebed level control with Lambda sensor and automatic fuel quality detection
- Bicameral rotary valve in Z-form for 100% burn back-protection
- Patented ash extraction system for fly- & grate ash
- Reciculation included as standard







- 01 New grate system "Double-rotary grate"
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- 15 Water-cooled combustion chamber
- ${\bf 16} \ {\rm Flame \ concentration \ jets \ out \ of \ high-end \ steel \ cast}$
- 17 Lambda sensor
- 18 Emergency operation with wood logs possible

LARGE SCALE HEATING OUTPUT



Hargassner - latest Wood Chip heating technology for large-scale applications. Especially designed for public buildings, industry, commercial enterprises and district heating.

- Cost-effective due to eco-mode
- New grate system: double rotary grate
- New Eco-extraction, energy saving through 0.37 / 0.55 kW-Motor
- Latest combustion technology Eco-Control for minimal dust emissions
- Firebed level control with Lambda sensor and automatic fuel quality detection
- Bicameral rotary valve in Z-form for 100% burn back-protection
- Patented ash extraction system for fly- & grate ash
- Flame temperature control & one secondary air set motor







- **01** New double rotary grate a) De-ash grate b) Stoker grate c) Fixed grate
- 02 Firebed levelling
- 03 Heat exchanger cleaning (also in 1. draught) **04** Large ash box (75 l)
- **05** New ignition: 2 x 300 W, without fan
- 06 Innovative integrated Touch-control **07** Bicameral-rotary valve in Z-shape (22cm)
- 08 Exhaust fan (EC-motor) with negative pressure monitoring
- 09 Flue gas recirculation standard
- 10 Optional: Integrated back end protection
- 11 Eco-RA Energy-efficient agitator system
- 12 Patented ash extraction for fly- and grate ash
- 13 No thermal discharge safety device necessary
- 14 Negative pressure monitoring
- 15 Fully refractory-lined combustion chamber
- 16 Flame concentration jets out of high-end refractory
- 17 Lambda sensor
- 18 Flame temperature monitoring

LARGE SCALE HEATING OUTPUT



Hargassner – latest Wood Chip heating technology for large-scale applications. Especially designed for industrie and commerce.

- Cost-effective due to eco-mode
- New grate system: double rotary grate
- New Eco-extraction, energy saving through 0.55 kW-Motor
- Latest combustion technology Eco-Control for minimal dust emissions
- Firebed level control with Lambda sensor and automatic fuel quality detection
- Bicameral rotary valve in Z-form for 100% burn back-protection
- Permanent Power no burnout before de-ashing
- Patented ash extraction system for fly- & grate ash
- Flame and Crate-temperaturemonitoring & secondary air-flap



with Cascadecontrol - up to 6 boilers and 2 MW possible!





- **01** New double rotary grate a) De-ash grate b) Stoker grate c) Fixed grate
- 02 Firebed levelling
- **03** Heat exchanger cleaning (also in 1. draught) **04** Large ash box (75 I);
- Ash-Extracing 300 Liter ash-bin optional
- $\boldsymbol{05}$ New ignition: 2 x 300 W, without fan
- **06** Innovative integrated Touch-control
- **07** Bicameral-rotary valve in Z-shape (22cm) **08** Exhaust fan (EC-motor) with negative pressure monitoring
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- **10** Optional: Integrated back end protection
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- 12 Patented ash extraction for fly- and grate ash
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- 14 Negative pressure monitoring
- 15 Fully refractory-lined combustion chamber
- 16 Flame concentration jets out of high-end refractory
- 17 Lambda sensor
- **18** Flame temperature monitoring
- **19** Crate-Temperature monitoring

Sit back and relax – your heating system is doing the work for you



The Lambda-Touchtronic has a userfriendly touch screen. The system controls the complete combustion process, the back end protection and the loading of the accumulator. Furthermore, all heating circuits and hot water circuits may be regulated. The control works according to external conditions, recognising the changes in conditions as soon as they occur and adjusting the boiler output accordingly. Maximum comfort guaranteed!

Hot water tank

It is only necessary to set the desired hot water tank temperature and charging time. Your control unit will take care of the remaining steps automatically.

Hargassner guarantees 24 hours hot-domestic-water. Beside of regular loading schedules of the Hot Water Tank, a **"minimum-boilerloading"** ensures the supply of your hot domestic water needs.



Further advantage is the HWT priority control. Means, if a HWT is being loaded, it is ensured that heating-circuits are not reduced permanently and room temperature would cool down.

Lay back and enjoy your warm home.

Control of the heating circuits

The Lambda-Touchtronic may control several independent heating circuits. The client is able to define different settings in detail; e.g. indoor room temperature on all heating circuits, depending on time of day and outside temperature.



Hargassner's 3G day/night reduction mode enables the client to set 3 thresholds. One mode for 'Heating during the day', one for 'Reduction during the day' and one for 'Reduction during the night'. As a result, the heating system only operates if necessary. This saves energy without sacrificing comfort.

Through the ingenious residual heat use programme, the remaining energy in the boiler is used efficiently after the shutdown of the boiler.





Boiler before starting: Display of Lambda Touchtronic shows a not-heated boiler. HWT and Accumulator are cold - not loaded



Boiler in Full-Load: Display shows a working boiler. HWT and Accumulator are being loaded already. Heating Circuits ensure required temperature in each living-area.



Boiler in Part-Load: Boiler is only working with half-power. Boiler and Accumulator are loaded already. Heating Circuits ensure required temperature in each living-area.



Heating time 1: 6 a.m. – 9 a.m.

Outside it is -7°C, so considerably less than the threshold value of + 16°C - the heating switches on.

Day-reduced temperature: 9 a.m. – 3 p.m.

Outside temperature increases to -1° C considerably less than the day time reduced temperature threshold of $+8^{\circ}$ C. Heating day-reduced temperature operation.

Heating time 2: 3 p.m. – 10 p.m.

The outside temperature climbs to $+1^{\circ}$ C; so considerably less than the threshold value of $+16^{\circ}$ C. The heating remains switched on.

Night-reduced temperature: 10 p.m. - 6 a.m.

The temperature cools to -2° C, so above the threshold value for the night-reduced temperature of -5° C. The heating switches off.

CONTROL ACCESSORIES

The mobile remote control for your heating system!

You want to change a setting on your boiler or see the current status - without going to your boiler room? No problem! The all new remote controls. Easy, self-explaining and perfectly visualised!



LCD FR35 Backlight: With this LCD-remote control you can see all important temperatures on a digital screen. You can set the room temperature and/or day-reduced or heating operation. The FR35 can be connected with or without room-temperature dependence. A warning light is integrated to inform the client about the status of the heating system.



Wireless version for LCD FR35: Same function as described above - but radio version with transmitter and receiver.





FR 40 Touch remote control: All functions of the boiler are controllable through the living room You can set the room temperature and the heating statuses, you can change all heating temperatures and times.

Analog FR25: you can use the temperature controller to adjust the room temperature up or down. With or without room-temperature dependence. A warning light is integrated to inform the client about the status of the heating system.

Touch accessories

Hargassner offer a wide range of Touch accessories. This contains the extension of heat circuits and furthermore remote controls to increase customer convenience.



Control board A/B: This control board is to extend the control by 1 heat circuit and 1 HWT. The board may be integrated in the boiler or the extension module HKM. Also in the HKR - additional control boards can be installed. (Sensors must be ordered separately.)



Control board F: mixed district line, Control of the district line pump and the distr. line mixer incl. sensor



Control board PF: for 2 additional sensor inputs. All together you can connect 5 sensors on the buffer now. (Sensors must be ordered separately.)



Control board D: for differential control of a separate heat source and one accumulator or hot water tank. This differential controller can be used for an external boiler (Log, Oil, Gas, etc.) as well as for a solar system in single circuit or double circuit operation. The control of the pumps is constant (no speed control with PWM). Incl. 1 HWT-sensor and 1 Solar sensor (temp. resistant)



Control board E: for controlling a substation flushing valve (no sensors required).

Additional functions



Accumulator- & Solar logic(standard):

The PSP-Logic with 3 SENSORS and part load control revolutionizes the current accumulator control. This guarantees long boiler run times, less start-up cycles and maximum boiler efficiency. For peak loads a forced loading cycle can be activated. Solar buffer logic: First the hot water stored in the tank from solar-energy is used, before the biomass boiler fires up using automatic ignition.



External heat control:

If desired, an additional external boiler, e.g. Pellet, oil or gas boiler, may be integrated. Changeover between the two boilers occurs fully automatically.



Extension module HKM (with or without Touch Display): This module is used for the extension of additional heating- or hot water tank circuits. A maximum of 2 mixer-controlled heat circuits & 1 HWT with DHW-circulation pump can be connected to the boiler. Additionally an external heat circuit or an accumulator and other HKM's can be connected.

Heat circuit controller HKR with Touch Dis-

play: Control unit based on atmospheric conditions for 2 mixing valve controlled heating- and 1 hot water tank circuits with DHW-circulation pump; 1 accumulator or external boiler, 1 external HC, 1 long-distance heating or accumulator pump, extension to a max. of 16 HKR's. An extension with a max. of 2 HKM's, ZSP-A allows additional 8 HC and 5 HWT circuits.





Overvoltage protection:

If the CAN-Bus modules are in two different buildings - the overvoltage protection guarantees a potential equalisation.

Housing with/without main switch:

If no space is available in the boiler control cabinet when using several additional boards, then a universal expansion module can be used. Housings are available either with and without main switch or with a housing + main switch + three-phase current board.

Cascade control:

The cascade controller for 2-6 boilers enables a parallel operation of several boilers. This controller automatically switch on or change over control of boilers, based on outside temperature. Priority mode, equality of operation hours possible, auto change-over mode after error. New: control of an external peak-load or back-up boiler.



Remote control via Phone or Tablet



Internet-Gateway: required for App and Web-Service. The internet gateway establishes a save TLS-encrypted connection between the Hargassner boiler control to the Internet router. Only with that a save access to your heating system is possible.



App: With the all new Hargassner APP you may easily change heating times, temperatures and operation modes and receive information regarding the current boiler status. Important information can be sent via email or push notification to your mobile. You know at any time the status of your boiler. (Requirements: Internet - Gateway; Smart phone with Android or IOS)



Web solution: With the Hargassner Web-Service the installer may set the heating system ONLINE - via Login. (Requirement: Internet gateway)



SmartHome Solutions

Hargassner offers interfaces for all main smart home solutions. Efficient energy control and heat distribution in your house is now at a new level. SmartHome compatibility is the perfect opportunity for an even more efficient energy control. Save energy and costs. Enjoy convenience and safety. Electrical devices, heating and lights are connected to one central control unit. Via internet you are able to look at your home - also if you are on the way!



LOXONE: Integrate your Hargassner boiler to your Loxone SmartHome. Appropriate boiler control based on Loxone singe room control. Loxone enables the configuration and control of each single room according to your demand.



KNX: Connection to a KNX-house automation. Interface between boiler (LAN) and KNX-Bus -> Bus coupler.



Mod Bus: With the MOD-BUS interface /TCP the boiler can be integrated into a building management system or can be connected to a visualisation software.



Heat meter: with M-Bus interface. Connection of heat meter 403 from Kamstrup to the Hargassner Touch-Tronic. This allows you to read out your heat data conveniently on the boiler or via WEB.

EFFICIENT ROOM AGITATOR





01 Z-shaped bicameral rotary valve

- The Z-shaped rotary valve is designed specially for Wood Chip
- Depth of chamber 18 cm for extra long wood pieces
- 100% burn-back safety
- simple replacement
- little effort
- with hardened cutting edges



04 Modular system

- Planning flexibility
- Auger extension from 400 to 2000 mm
- Easy transport and assembly
- Faster and cost-effective
 maintenance
- Exchange of single auger parts possible

02 Ball coupling

- flexible tilt and rotation angle
- max flexibility for planning and installation

03 Breaker box

- forces long or bulky Wood Chips downwards
- increased operational safety
- special safety switch

05 Special spring blade layout



up to Ø 4m =
 3 blade system

• power-saving gear ratio 1:16



Ø 4.5 to 5 m = 4 blade system

•

power-saving gear ratio 1:25

Unique advantages at a glance

Due to the very low driving power of just 0.18 kW (70-330 kW: 0.25-0.55 kW) and the highly efficient and robust spur gear, the ECO-RA agitator is very energy-efficient and reduces the customer's energy costs. Savings of up to 67% may be reached compared to conventional agitator systems. This impressive gear box with an efficiency of over 90%, has replaced the traditional worm gear. The modular design ensures easy handling of the auger, trough and removable covers.

Lowest energy consumption

Up to 67 % energy savings



No slant construction needed! Impurity separation

07

Cost saving

(05)



08



06 New Wood Chip inlet blade

G

- optimum material supply
- more material in the auger shaft
- efficient storage room emptying
- less force needed
- less wear and tear DATENTED





disc remains unmoved until springs are under the disc PATENTED

efficienc

- half effort
- no hollow
- RA 450 and RA 500

09 Eco-RA extraction system

- extremely robust
- durable
- failsafe
- maintenance-free







- suitable for Wood Chips G50
- progressive tapered extraction auger
- shaft profile gets largerschachts

Solid construction

- extremely robust
- durable
- failsafe

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•

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maintenance-free



Robust spur gear with efficient 1:16 or

Worm gear - friction loss

1:25 transmission

- low efficiency



- Spur gear low friction loss
- high efficiency

Hargassner Wood Chip Transportation and Storage Systems





Heating room and storage room in an auxiliary building

The refuelling of the storage room occurs directly from the chipper or from a tractor with front-loader



Heating room and storage room in the basement of the residential building

The refuelling of the storage room occurs through Hargassner's horizontal filling auger on the ceiling with external shaft.

The "Special" Solution Boiler room and fuel storage room in one container

The refuelling occurs through Hargassner's vertical filling system including auger trough and Wood Chip ejector.



The Hargassner Eco-Agitator



- 01 Boiler
- 02 Stoker auger
- 03 Stoker auger temperatur monitoring ETÜ
- 04 Z-shaped bicameral rotary valve
- 05 Ball coupling
- 06 Stoker motor, auger and rotary valve
- 07 Room agitator with motor and extraction auger 08 Breaker box
- 09 Safety lid with auger reverse function
- 10 Modular RA extensions
- 11 Fuel storage temperature monitoring TÜB
- 12 Extraction auger
- 13 Auger plate for constant fuel transport
- 14 Patented spring agitator system with no-load disc
- 15 Patented no-load disc
- 16 Eco-RA extraction system
- 17 Storage room service door
- 18 No sloping floor required



Heating room on ground floor, storage room on 1st floor

The refuelling occurs through Hargassner's vertical filling system including auger trough and Wood Chip ejector. The chips fall via a elongated drop shaft into the stoker auger.



District heating service

Independent building for heating room and storage room. Storage room is recessed on basement level for easy refuelling.

WOOD CHIP ACCESSORIES AGITATOR



Downpipe Ø 150 & 180 for agitator:

The storage room is on the 1. floor and the heating system at ground level? No problem! Hargassner offers, a newly developed, modular down pipe system. A down pipe is installed between the agitator system and the stoker auger. This system consists out of a basic module



and different extension tubes with 100, 200, 500 and 1,000 mm length. For the exact length adjustment an extendable tube from 30-400 mm is available. For a lateral mismatch - 2 bows with 30° are used. The fixation is made by clamping rings. For boilers Eco-HK 20–120 kW the diameter Ø 150 mm is used and for Eco-HK 150–330 kW Ø 180 mm.



Vertical connection auger:

If the storage room is one floor below the heating system, then a modular vertical connection auger can be used. A vertical auger is installed between the agitator system and the stoker auger. This system consists out of a



basic module and different extension tubes with 500 and 1,000 mm length. An extendable tube, adjustable from 30-400 mm, is integrated to adjust the exact length of the downpipe. For a lateral offset, the mounting flange is infinitely variable.



Connection auger for agitator:

If no direct connection is possible between agitator system and stoker auger - a connection auger is used. Includes a motor and a 1m basic module. Extensions see the regular RA.





Ascending auger for room agitator:

This auger is used to have a countersunk connection between the agitator and the stoker auger. (E.g. under walkways, etc.) Includes a motor and a 1m basic module. Extensions see RA.



Further versions possible on request!

MULTIPLE BOILER PLANTS



Two agitator systems for one boiler:

This system is designed for rectangular storage rooms. It increases the storage volume and the coverage. The system switches automatically between the agitators.





Cascade control for multiple boiler systems:

This system is especially designed for medium- and larger heating outputs. Due to the exact modulation of multi-boiler systems (max. 6), the heating output can be adapted to the particular heat demand. (Only the heat which is required, is produced) Additionally a back-up is provided and the fuel storage volume is increased. A perfect price-performance ratio!







Two boilers with one agitator:

The agitator comes with a closed shaft and is powered by a separate motor. 2 separated connection augers with open shaft supply the two boilers.

Both boilers are controlled by the cascade controller





Distribution box for multiple boiler systems:

This box is used for 2, 3 or 4 Hargassner boilers or an external extraction system like: Silo extraction, walking floor solu-



tions, etc. This is a round box with motor, adjustable feet and up to 4 extraction openings. To be complemented with a connection auger unit and different extensions. This box can be equipped with a cover frame.

REFUELLING SYSTEMS

Automatic filling system for woodships with through and vertical auger

With the newly developed vertical refill system for Wood Chips, difficult to access room can be easily refuelled. For instance, storage rooms in upper floors without appropriate access roads, or containers, can be handled very easily. The refill trough is available in two different formats: 2.10 m and 2.80 m in length, either with or without suitable transportation wheels. Depending on the situation on-site, it is also possible to sink the trough into the ground floor. Additionally, Hargassner offers a special framework and rain protection cover for trouble-free opening and unloading of the chips from a trailer. The vertical filling system can handle heights up to 8m and uses a specially constructed ejecting system including an adjustable metal sheet cover (vellow) to ensure best distribution in the storage room. Output: 50m³/h; depending on Wood Chip quality.

Spread pattern depending on Wood Chip size: the Wood Chips. The larger or heavier the Wood Chip pieces, the more intensively they will be thrown away (see red chart on diagram). In contrast, fine or light parts fall down earlier (see black chart on diagram). Therefore, we have a different refill performance, according on refill height and fuel quality.





Filling System with Inside Ejector

The Wood Chips are being distributed into the storage with an inside ejector. A patented ejector helps to keep dust-low very low





Filling System with Outside Ejector

The vertical auger is mounted outside of the building. Ideal solution for Silos or low room heights. Distribution via a small slot.





Filling System with horizontal auger

A horizontal auger is filling the storage. Especially needed for long storages or hardly-accessible storage rooms





Filling System with variable Inclination

Filling of the storage via a variable auger. Especially for high storages with roof-gable.



Befüllschnecken

Vertical filling system + variable inclination

The vertical outside filling system for Wood Chips, enables the convenient automatic refill of hardly-accessible rooms. The refill of the storage room takes place through a small opening (window or slot, min. 65cm width and 30cm height). The all new outside ejector is the best solution for situations, where a inside installation is not possible, e.g.: round silos or low room heights (no loss of space due to inside motor). The specially-designed outside ejector guarantees best Wood Chip distribution in the fuel storage - depending on ejector position, storage room design and Wood Chip quality. Output: up to 50m³/h The filling trough may be installed counter-sunk in the ground or alternatively with a cover frame and lid.





Horizontal filling auger

The horizontal filling auger for Wood Chips, enables the convenient automatic refill of hardly-accessible basement storage rooms. The specially-designed horizontal auger guarantees best Wood Chip distribution inside the fuel storage - depending on auger position, storage room design and Wood Chip quality. Output:

up to 30 m³/h The auger may be extended up to 10m (incl. intermediate bearings).

Horizontal filling system with centrifugal plate

The horizontal filling system with a centrifugal plate for Wood Chips enables convenient automatic filling of "large" basement storage rooms that are difficult to access. The centrifugal plate guarantees an optimal distribution of Wood Chips in storage rooms up to 5x5 m and a high conveying capacity up to 50 m³/h, depending on the quality of the Wood Chips. The basic filling trough can be sunk into the ground, but can also be equipped with a cover.







Best combination of plant room and storage room

Containers are available in single, double or triple design, according to requirements. Because of the modular construction, our containers are easily positioned, assembled and installed. The main advantage is the enormous space and cost saving, either in new or refurbished buildings. Concrete containers are especially useful for public buildings, industrial enterprises, hotels or shared housing communities. Because of the comparatively low investment costs, Hargassner's containers are also perfectly suited for heat contracting businesses.



Single Floor Heating Module on a farm



Double Container next to a public building



Triple Container for catering company



Quadruple Container for an industrial company



Container types:

Single Container

for $20 - 32 \text{ m}^3 \text{ wood-chips}$ for boilers 20 - 120 kW

- Single Houses
- Farms
- Small Industry

Double Container

for 60-80 m³ wood-chips for boiler 70-200 kW

- Single Houses
- Hotels
- Industry
- Contracting

Multi Container

for 80-160 $\rm m^3$ wood-chips for boilers 140 kW - 1 MW

- Single Houses
- Hotels
- Industry
- Contracting



Technical data		CONTAINER									
Туре	Possibilities	BC 400	BC 500	BC 600	BC 700	BC 800	BC 900	DC 600			
Lenght	200 – 900 cm	400 cm	500 cm	600 cm	700 cm	800 cm	900 cm	600 cm			
Width	280 – 348 cm	298 cm	298 cm	298 cm	298 cm	298 cm	298 cm	298 cm			
Height outside	265 – 320 cm	265 cm	265 cm	265 cm	265 cm	265 cm	265 cm	540 cm			
Height inside	228 – 283 cm	228 cm	228 cm	228 cm	228 cm	228 cm	228 cm	505 cm			
Weight	9 – 35 t	ca. 15 t	ca. 20 t	ca. 25 t	ca. 28 t	ca. 32 t	ca. 35 t	ca. 24 t + ca. 16 t			

ECO-HK ACCESSOIRES

Biggest ash-bin for maintenance intervall of up to one year!

Hargassner offers various ash-transportation systems into big ash-bins. Cleaning intervall is extened as well as comfort! For each application the perfect solution.

Ash-Transportation-System AFS (Eco-HK 20-330)

Ash-Transportation-System with flexible auger for transportation of ash into a 240-300 Liter ash-bin. Ash-bin can be installed on both sides next to the boiler (also with extension (max. 3m)

Ash-Suction-System AAS (Eco-HK 20-120)

For all who want to have the ash-bin outside of the boilerroom. Distance to the 300 Liter ash-bin can be up to 20m.





Ash Bin

Available with 240 Liter and 300 Liter.



Niro-Fluepipes ø 150mm (Eco-HK 20-60)

Hargassner offeres special Niro-Flue Pipes for all woodchip boilers up to 60kW. In the connection-pipe set 150 mm all necessary components like elbow, collar, etc. are included. 2 different applications - with integrated explosion flap or explosion flap in the existing chimney on site.



Ash vacuum cleaner AC

The Hargassner ash vacuum cleaner AC consists of an industrial vacuum unit with a 300 I ash bin with wheels and is used for easy disposal of ash from the ash box or boiler. The filter inside the unit can be cleaned by semi-automatic cleaning when the suction power is reduced. Important: The vacuum cleaner requires protection against the weather when installed outdoor!



Integrated back-end protection

Available as accessory. With energy-efficient pump and mixer!

- fast and simple installation
- compact and cost-efficient
- Pre-wird for fast assembling



Accumulator P, SP, HSP or Solar SW 1+2 from 500 to 4000 Liter

Perfect fitting in all details for Hargassner control & hydraulic schemes. A special feature is the return spread sheet, that enables most efficient accumulator utilization. An integrated sensor strip guarantees a boiler-depending and exact positioning of the sensor to optimise all control processes.

All Hargassner accumulators are equiped with 2 x 90° separated connection strips with each 4 connection sleeves and can be used parallel easily. Furthermore, we offer a 45° mounting position - means the accumulators can be positioned next to each other - lowest space requirements. We offer a high quality fleece insulation (free of FCKW) with 100 mm / 120 mm and a stable grey hard cover. Energy class

- Return spread sheet for efficient accumulator utilization
- Sensor strip for easy and . flexible installation
- Insulation, Hard Cover, Sleeve Insulation
- . Small, compact design











HARGASSNER

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ARGASSNER

Solar Hygienic Accumulators HSP SW 1 +2

Accumulator P Accumulator Tank SP

Hvaienic Accumulator HSP

Solar-lavered Accumulator SP SW 1+2

Substation, Heatmeter Freshwaterstations and Heatcircuitgroups

Hargassner offers hydraulic components specially designed for the boilers. All control functions are performed by the Hargassner controls on the boiler.

Further details can be found in the "Accessories" brochure or at www.hargassner.at







Hot water tank WS 300 & 500 & Solar tank WS 300-S & 500-S

The Hargassner Hot Water Stroages WS 300 and WS 500 have perfectly dimensioned heat exchanger surfaces and are specially designed for the combination with Hargassner biomass boilers. The hot water solar storage WS 300-S and WS 500-S are equipped with an additional smooth pipe heat exchanger for solar.

- enamelled steel
- incl. Magnesium protection anode .
- Cleaning Flange DN 110 for ribbed pipe heat exchanger or immersion heater
- additional sleeve 6/4" for a threaded electric immersion heater



Cross section Hot water solarstorage WS 300.2 + 500.2





TECHNICAL DATA



















Eco-HK 250 - 330













TECHNICAL DATA

Eco-HK 20 – 60 kW								
	Unit	Eco-HK 20	Eco-HK 30	Eco-HK 35	Eco-HK 40	Eco-HK 50	Eco-HK 60	
Power range	kW	6-20	9-32	10-35	12-40	12-49	18-60	
Efficienca (at nominal heat output)	%	93,9 / 91,4	94,4 / 93,2	94,6 / 94,1	94,8 / 95	95,3 / 95	95,8-95	
Nominal heat output	kW	21	34	37	42	52	63	
Flue pipe diameter	mm	150	150	150	150	150	150	
Amount of water in heat exchanger	Liter	100	100	100	142	142	142	
Water side resistance ΔT 10 [K]	mbar	23	50	67	81	119	174	
Water side resistance ΔT 20 [K]	mbar	6	13	18	21	31	46	
Flow / return flow	inch	5/4 IG	5/4 IG	5/4 IG	5/4 IG	5/4 IG	5/4 IG	
Weight	kg	490	490	490	560	560	560	
Boiler heigth H x W x D	mm		1455 x 660 x 940		1455 x 745 x 1025			
Tranporting dimensions H x W x D	mm		1510 x 660 x 1025		1510 x 745 x 1110			
Boiler-Label	Class	A+	A+	A+	A+	A+	A+	
Boiler inspection label	Class	A+	A+	A++	A++	A++	A++	

max. operating temperature 95° C, max. operating pressure 3 bar, boiler temperature range 69–78 °C, back end protection 58 °C, electrical supply 400V AC, 50 Hz, 13 A

Eco-HK 70 – 120 kW						
	Unit	Eco-HK 70	Eco-HK 90	Eco-HK 100	Eco-HK 110	Eco-HK 120
Power range	kW	21-70	27-90	30-99	33-110	36-120
Efficienca (at nominal heat output)	%	95,6 / 95,3	95,2 / 96	95 / 96,3	94,7 / 96,7	94,5 / 97
Nominal heat output	kW	73	94	104	116	127
Flue pipe diameter	mm	180	180	180	180	180
Amount of water in heat exchanger	Liter	180	180	180	180	180
Water side resistance ΔT 10 [K]	mbar	n.g.	n.g.	n.g.	n.g.	n.g.
Water side resistance ΔT 20 [K]	mbar	n.g.	n.g.	n.g.	n.g.	n.g.
Flow / return flow	inch	6/4 IG	6/4 IG	6/4 IG	6/4 IG	6/4 IG
Weight	kg	865	865	890	890	890
Boiler heigth H x W x D	H mm			1610 x 745 x 1235		
Tranporting dimensions H x W x D	mm			1670 x 745 x 1335		
Boiler-Label	Class	A+	-	-	-	-
Boiler inspection label	Class	A++	-	-	-	-

max. operating temperature 95° C, max. operating pressure 3 bar, boiler temperature range 69–78 °C, back end protection 58 °C, electrical supply 400V AC, 50 Hz, 13 A

Есо-НК 130 – 230							
	Unit	Eco-HK 130	Eco-HK 150	Eco-HK 170	Eco-HK 200	Eco-HK 220	
Power range	kW	39-130	44-149	49-166	59-199	59-216	
Efficienca (at nominal heat output)	%	93,5 / 95,7	93,4 / 93,1	94,2 / 93,7	94,4 / 97,4	94,6 / 97,3	
Nominal heat output	kW	138,7	159,5	176,2	213,7	228,3	
Flue pipe diameter	mm		200		250		
Amount of water in heat exchanger	Liter		253		36	60	
Water side resistance ΔT 10 [K]	mbar	160	184,6	209,21	227	250	
Water side resistance ΔT 20 [K]	mbar	42,7	49,0	55,5	63	69	
Flow / return flow	inch		2" / 2"		2,5" /	2,5"	
Weight	kg		1190		13	20	
Boiler heigth H x W x D	mm		1765 x 875 x 1740		1915 x 94	5 x 1905	
Tranporting dimensions H x W x D	mm		1810 x 875 x 1435		1970 x 94	5 x 1595	

max. operating temperature 95° C, max. operating pressure 3 bar, boiler temperature range 69–78 °C, back end protection 58 °C, electrical supply 400V AC, 50 Hz, 13 A

Eco-HK 250 – 330				
	Einheit	Eco-HK 250	Eco-HK 300	Eco-HK 330
Power range	kW	75-250	90-300	99-330
Efficienca (at nominal heat output)	%	ca. 93 %	ca. 93 %	ca. 93 %
Nominal heat output	kW	267	320	352
Flue pipe diameter	mm	250	250	250
Amount of water in heat exchanger	Liter	570	570	570
Water side resistance ΔT 10 [K]	mbar	-	-	-
Water side resistance ΔT 20 [K]	mbar	-	-	-
Flow / return flow	inch	2,5"	2,5"	2,5"
Weight	kg	2150	2150	2150
Boiler heigth H x W x D	mm		2005 x 1155 x 2138	
Transporting dimensions H x W x D	mm		2065 x 1150 x 1970	

max. operating temperature 95° C, max. operating pressure 3 bar, boiler temperature range 69–78 °C, back end protection 58 °C, electrical supply 400V AC, 50 Hz, 13 A

Ρ		P 825	P 1000	P 1500
	Unit			
Accumulator Volume	Litre	825	1000	1500
Diameter Ø without insulation	mm	750	790	990
Diameter Ø with insulation	mm	950	990	1230
Height without insulation	mm	1910	2020	2090
Height with insulation	mm	2000	2110	2180
Tilt dimension without insulation	mm	1920	2030	2104
Port 8 pcs. IT	Inches	6/4"	6/4"	6/4" (2")
Weight P (without insulation)	kg	105	116	164

Max. operating pressure 3 bar, max. temperature 95°C Hargassner accumulator tanks are only available in combination with a Hargassner biomass boiler! Individual delivery on request.

SP + SP SW 1+2		SP 350	SP 500	SP 650	SP 825	SP 1000	SP 1200	SP 1500	SP 2000	SP 2200	SP 2600	SP 3000	SP 4000	SP 5000
	Unit													
Accumulator Volume	Litre	395	500	650	825	1000	1200	1500	2000	2200	2600	3000	4000	5000
Diameter Ø without insulation	mm	650	650	750	750	790	990	990	1100	1100	1250	1250	1600	1600
Diameter Ø with insulation	mm	850	850	950	950	990	1230	1230	1340	1340	1490	1490	1840	1840
Height without insulation	mm	1380	1630	1660	1910	2020	1740	2090	2250	2550	2320	2620	2250	2760
Height with insulation	mm	1470	1720	1750	2000	2110	1830	2180	2340	2640	2410	2730	2340	2895
Tilt dimension without insulation	mm	1392	1650	1670	1920	2030	1758	2104	2268	2565	2411	2690	2460	2900
Port 8 pcs. IT	Inches	4 x 6/4"	6/4"	6/4"	6/4"	6/4"	6/4"	6/4" (2")	6/4" (2")	8x21/2"	10 x 2"	10 x 2"	10 x 2"	10 x 2"
Weight SP (without insulation)	kg	67	78	92	105	116	141	164	241	228	288	352	437	576
Weight SW1 (without insulation)	kg	-	-	-	130	160	-	207	292	-	-	-	-	-
Solar heat exchanger bottom SW1 1" IT	m ²	-	-	-	2	3	-	3	4	-	-	-	-	-
Weight SW2 (without insulation)	kg	-	-	-	154	185	-	252	343	-	-	-	-	-
Solar heat exchanger top/bottom SW2 1" IT	m ²	-	-	-	2/2	2/3	-	3/3	4/4	-	-	-	-	-

Max. operating pressure 3 bar, max. temperature 95°C

Hargassner accumulator tanks are only available in combination with a Hargassner biomass boiler! Individual delivery on request.

HSP + HSP SW 1+2		HSP 500	HSP 650	HSP 825	HSP 1000	HSP 1200	HSP 1500	HSP 2000
	Unit							
Accumulator Volume	Litre	500	650	825	1000	1200	1500	2000
Diameter Ø without insulation	mm	650	750	750	790	990	990	1100
Diameter Ø with insulation	mm	850	950	950	990	1230	1230	1340
Height without insulation	mm	1630	1660	1910	2020	1740	2090	2250
Height with insulation	mm	1720	1750	2000	2110	1830	2180	2340
Tilt dimension without insulation	mm	1650	1670	1920	2030	1760	2110	2270
Port 8 pcs. IT	Inches	6/4"	6/4"	6/4"	6/4"	6/4"	6/4"	6/4"
Stainless steel corrugated pipe - water con- tent	Litre	23	23	37	37	37	45	45
Stainless steel corrugated pipe 5/4" AG hea- ting surface	m ²	4,1	4,1	6,7	6,7	6,7	8,2	8,2
Weight HSP (without insulation)	kg	103	117	133	144	169	195	272
Weight SW1 (without insulation)	kg	119	141	157	188	256	-	-
Solar heat exchanger bottom SW1 1" IT	m ²	2	2	2	3	-	-	-
Weight SW2 (without insulation)	kg	-	-	182	213	-	284	-
Solar heat exchanger top/bottom SW2 1" IT	m ²	-	-	2/2	2/3	-	3/3	-

Max. operating pressure 3 bar, max. temperature 95°C

Hargassner accumulator tanks are only available in combination with a Hargassner biomass boiler! Individual delivery on request.





Your expert for **PELLET- | WOOD LOG- | WOOD CHIP-**HEATING



Hargassner product range:

Pellet Boilers, Wood Chip Boilers, Wood Log Boilers, Combi Boilers, Accumulators, Industrial Boilers 130-330 kW, Heating modules, Filling Auger, Heat & Power from wood KWK, Hot Air heating module Powerbox & Hydraulic Accessories

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